

CONVERSION CHART

ROCKWELL 'C' SCALE	DPN or VPN	BRINELL	
71	1220		<p>FIRST consideration of die material to be used for a particular component hardness.</p> <p>However, many aspects may effect choice - therefore, full details of application and method of die use should be obtained</p>
68	1114		
66	980		
65	920		
64	850		
63	820		
62	790		
61	743		
60	720	609	
59	700	604	
58	682	589	<p>TUNGSTEN CARBIDE with much caution</p>
57	664	576	
56	624	546	<p>HIGH SPEED STEEL</p>
55	611	535	
54	597	523	<p>TOOL STEEL OIL OR WATER HARDENED</p>
53	583	515	
52	568	502	
51	543	487	
50	530	479	
49	517	469	
48	497	457	
47	475	439	
46	461	429	
45	457	426	
44	435	412	<p>S T O C K T Y P E & P U N C H</p>
43	419	397	
42	410	387	
41	402	381	
40	385	366	
39	374	355	
38	357	338	
37	346	329	
36	335	319	
35	323	308	
34	313	300	
33	301	286	
32	293	280	
31	289	276	
30	285	272	
29	278	267	
28	272	261	
26	261	251	
25	255	245	
24	249	239	
22	241	231	
21	234	225	
20	226	214	
18	222	211	
17	217	205	
15	212	201	
12	208	196	
12	200	190	
11	198	189	

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